



DOMAT DMPE 80-4A concrete batching and mixing plant.

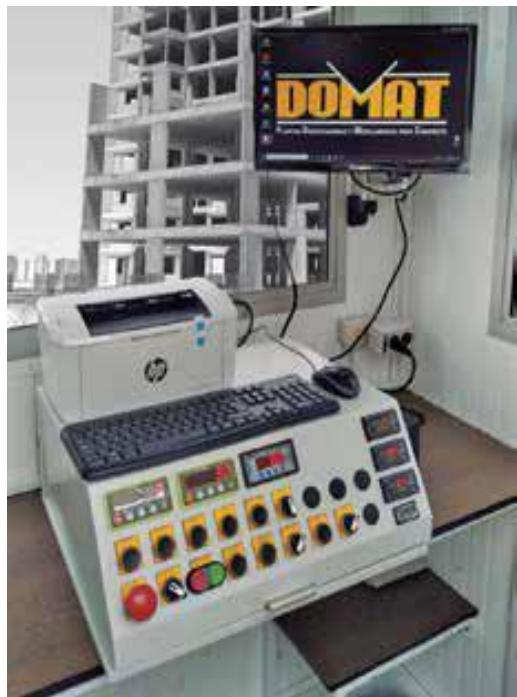
DMPE 80-4A

DOMAT DMPE 80-4A concrete dosing and mixing plant is an industrialized equipment for mass production of premixed concrete with the possibility of storing four required aggregates, equipped with a TURBO type vertical axis mixer developed by DOMAT. Independent gravimetric weighing systems for aggregates and cement, water dosing by flowmeter governed by automatic control software that guarantees precision and traceability in the processes. With production capacity of up to 98.0~104.6 Yd³/hour. Domat's DMPE series has innovative technology in each of its components, which are designed to be transported in containers that meet international standards.



Images for illustrative purposes only.

AUTOMATIC CONTROL SYSTEM FOR CONCRETE PRODUCTION DOSIMAT D-200



D-200 developed with an industrial computer on a Windows environment and a Siemens S7-1200 automation interface, responsible for carrying out the dosing and process control processes, meeting the necessary quality standards and effectively carried out:

- Control of entry and inventory of raw materials.
- Control of consumption of materials used for production.
- Automatic dosage control.
- Theoretical/Actual dosage report batch by batch.
- Production reports by pothole, truck, construction site or client.

The dosing program is configurable according to the plant topology and additional dosing modules can be implemented to manage cementitious additives or aggregates.

DOMAT SERIES VERTICAL AXIS TURBO MIXER



DOMAT turbo vertical axis mixer with capacity of up to 2.62 Yd³ per batch. High efficiency reduction system brand SUMITOMO (Japan) or OMCI (Italy) by vertical axis inferential coupling of the gearmotor with a power of 74.57 Kw. Access gates for washing and/or inspection. Arms made of rigid, high-resistance steel axles, cushioned to relieve overload, reinforced with anti-wear guards. Sheet floor and wall coverings, mixing paddles and gasket in the gate that are easy to replace.

Technical and specifications sheet

FO-CMC-008-V1-USA

 Page: **4 of 5**

Nominal Data:	DMPE 80-4A
Production (Yd³/h):	(98.0 ~ 104.6)
Mixer capacity per batch (Yd³):	(2.61)
Mixer Type:	Vertical Turbo Axis
Mixing arms:	Cushioned
Number of arms:	7,00
Liners for Floor, Walls, and Mixing Paddles:	Replaceable
Type of motor:	Three-phase electric
Engine power (Hp):	100
Number of hoppers for aggregates:	4
Aggregate hopper capacity (Yd³):	19,6
Aggregate weighing scale capacity(Y³):	10,4
Number of weighing bands:	1
Weighing band width (Inch):	30
Number of conveyor belts:	1
Width of conveyor belt (Inch):	24
Cement scale capacity (Yd³):	4,18
Cement conveyor screw diameter (Inch):	10
Long cement conveyor screw (Inch):	354
Cement conveyor screw motor power (Hp):	15
Water pipe diameter (Inch):	3
Water pump motor power (Hp):	6
Gate drive:	Pneumatic system
Gate drive:	Pneumatic system
CFM Compresor:	38,8
CFM Compressor:	
Aggregate and cement dosing method:	Gravimetric
Water dosing method:	Volumetric
Control and dosing software:	D-200
Operation cabin:	Yes
Concrete discharge height (Inch):	154,1

Technical and specifications sheet

FO-CMC-008-V1-USA

 Page: **5 of 5**

MANUAL CONTROL SYSTEM	Control console with buttons to perform all equipment operations manually/locally from the operations cabin. aggregate scale and cement hopper indicators1 Flow indicator.
DISTRIBUTION AND ELECTRICAL MANEUVER SYSTEM	IP 55 panel Power and control panel with all the protection and maneuvering elements of SIEMENS brand motors, wiring with metal shell and connectors for connecting motors.
ELECTRICAL POWER REQUIREMENT	The plant requires a three-phase power supply at 220/440 volts with a frequency of 60HZ and an installed capacity of 100 KVA average (different voltages or frequencies upon request).
TRANSPORTATION AND STABILIZATION ON SITE	Domat's DMPE series is designed to be transported in containers that meet international standards or on a three-axle trailer and equipped with structural support for fixing to the floor.
PAINT AND FINISHES	Abrasion cleaning treatment Anticorrosive protection Final finish with highly flexible polyurethane and high resistance to chemical attacks and physical wear. Polyurethane DOMAT corporate colors: Yellow Chassis, Yellow Hoppers, and gray accessories.
OVERALL DIMENSIONS	Height: 173,2Inch Width:162,0 Inch Length:765,7 Inch Approximate weight: 38801.35 Lb.
CIVIL WORK	DOMAT USA will supply the assembly plans associated with the equipment detailing its specific load measurements for the preparation of the foundation, which will be the responsibility of the client according to the ground conditions.
NOTE	The production of the equipment is calculated for normal concrete of 3,000 PSI, with 705.479 lb. of cement, 50% sand, 50% gravel and settlements of 5" or more, the performance of the equipment will depend on the logistics of each project. guarantees 100% production in adequate working conditions.

Specifications subject to change without prior notice. Photos for illustrative purposes only.